



***100% Compostable Cutlery***

# COMPANY PROFILE

Green Day is China's leading OEM manufacturer of PSM & CPLA cutlery. We've supplied to the most renowned & respected brands in North American, European and Australian markets since 2005. Our supply covers various sectors of foodservice industry, such as restaurants, catering, hospitality, healthcare, inflight catering, cafeteria, schools, etc. Our product range includes CPLA / PSM Cutlery and PLA Straw, etc.

Our products meet rigorous international standards for compostability, such as **ASTM D6400, EN 13432 & AS4736-2006**. **BPI, DIN CERTCO & AS4736** certificates are available upon request. **Good Manufacture Practice, ISO 9001** quality management system, **ISO 14001** environmental management system, **ISO 22000(HACCP)** food safety management system, and **NSF** food safety practices and responsibilities are strictly enforced in our facility. Green Day is a **BRC** certified body that meets Global Standard for Food Safety. We also obtain the accreditation of **BSCI, SA8000** and **Sedex** for social responsibility and ethical trading.



Green Day is a fully integrated manufacturer with in-house design, prototype development and product manufacture. We have built an elite R & D team of technical experts specializing in the fields of macromolecular compounds, biotechnological engineering, bioplastic research and prototype development. Our rich industrial experience and expertise will help you to create the desired products and meet the specific market demands.

We strive to keep the production cost & overhead low and product quality high to pass the cost savings on to customers. Holding integrity as the core spirit of our business management, we always deliver the best level of quality assurance and consistency in our products.



IN-HOUSE DESIGN



PROTOTYPE DEVELOPMENT



PRODUCT MANUFACTURE

## CERTIFICATIONS



For more green collection options or for more information, visit [www.greendaycn.com](http://www.greendaycn.com)





COMPOSTABLE



RENEWABLE RESOURCES



HOT FOOD FRIENDLY



COLD FOOD FRIENDLY

# RAW MATERIALS

## • PLA (Poly Lactic Acid)

PLA (Poly Lactic Acid) is a biopolymer made using dextrose (sugar) derived from sugarcane, corn, sugar beets, wheat and other sustainable & renewable resources. PLA is certified compostable & biodegradable.

After being crystallized during manufacture, the PLA material is able to resist to high food temperature. Compared with regular PLA cutlery, CPLA cutlery has better strength, nicer appearance, and better heat-resistant performance.

## • PSM (Plant Starch Material)

The plant starch material is made from about 70% renewable plant starch and about 30% plastic fillers. Plastic fillers are required to strengthen plant starch resin so it performs adequately in use. PSM is NOT COMPOSTABLE. It's an eco-friendly & more sustainable alternative to 100% petroleum based products.



PLA



Renewable Resources



Lower Carbon Footprint



wheat



corn



sugarcane

# sustainable

# CPLA CUTLERY

Raw Material: Poly Lactic Acid (PLA)

## Product Characteristics:

- Strong & Sturdy, Sleek & Stylish
- BPI & Din Certco Certified Compostable
- Heat Resistant Up to 90°C / 194°F
- Natural & Sustainable, Petroleum Plastic-free
- Available in Multiple Colors



certified compostable



**COMPOSTABLE**  
IN INDUSTRIAL FACILITIES  
Check locally, as these do not exist in many communities. Not suitable for backyard composting. CERT #3438445



PLA



HOT FOOD  
FRIENDLY

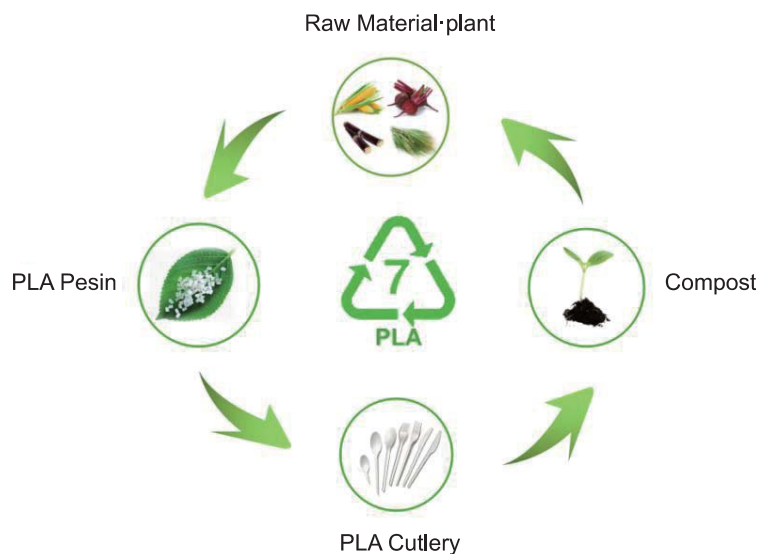


COLD FOOD  
FRIENDLY



COMPOSTABLE IN  
COMMERCIAL  
FACILITIES

## PLA Cutlery Life Cycle





COMPOSTABLE



RENEWABLE RESOURCES



HOT FOOD FRIENDLY



COLD FOOD FRIENDLY

# 6" CPLA CUTLERY



## 6" CPLA Knife



ITEM # GD-6AK	Length (mm) 152±2	Description 6" CPLA Knife	PCS/CTN 1000
Carton Size(cm) 31.0×22.5×16.0	20GP/CTN 2419	40HQ/CTN 6004	

## 6" CPLA Fork



ITEM # GD-6AF	Length (mm) 152±2	Description 6" CPLA Fork	PCS/CTN 1000
Carton Size(cm) 32.0×21.0×19.0	20GP/CTN 2115	40HQ/CTN 5247	



## 6" CPLA Spoon



ITEM # GD-6AS	Length (mm) 149±2	Description 6" CPLA Spoon	PCS/CTN 1000
Carton Size(cm) 30.0×19.0×21.5	20GP/CTN 2203	40HQ/CTN 5467	

## 6" CPLA Spork



ITEM # GD-6AC	Length (mm) 154±2	Description 6" CPLA Spork	PCS/CTN 1000
Carton Size(cm) 32.5×19.5×23.0	20GP/CTN 1852	40HQ/CTN 4596	





# PREMIUM SERIES CPLA CUTLERY



## Premium Series CPLA Knife



ITEM #	Length (mm)	Description	PCS/CTN
GD-P-AK-001	178±2	Premium Series 7" CPLA Knife	1000
Carton Size(cm)	20GP/CTN	40HQ/CTN	
34.0 x 20.0 x 19.0	2089	5106	

## Premium Series CPLA Fork



ITEM #	Length (mm)	Description	PCS/CTN
GD-P-AF-001	168±2	Premium Series 6.5" CPLA Fork	1000
Carton Size(cm)	20GP/CTN	40HQ/CTN	
36.0 x 26.0 x 20.0	1442	3525	



## Premium Series CPLA Spoon



ITEM #	Length (mm)	Description	PCS/CTN
GD-P-AS-001	158±2	Premium Series 6.5" CPLA Spoon	1000
Carton Size(cm)	20GP/CTN	40HQ/CTN	
33.5 x 22.5 x 23.5	1524	3725	



# 6.5" HEAVY DUTY CPLA CUTLERY

## 6.5" Heavy Duty CPLA Knife



ITEM #	Length (mm)	Description	PCS/CTN
GD-6.5AK	170±2	6.5" Heavy Duty CPLA Knife	1000
Carton Size(cm)	20GP/CTN	40HQ/CTN	
34.0×18.3×19.0	2284	5667	



## 6.5" Heavy Duty CPLA Fork



ITEM #	Length (mm)	Description	PCS/CTN
GD-6.5AF	168±2	6.5" Heavy Duty CPLA Fork	1000
Carton Size(cm)	20GP/CTN	40HQ/CTN	
35.5×22.5×19.0	1779	4415	

## 6.5" Heavy Duty CPLA Spoon



ITEM #	Length (mm)	Description	PCS/CTN
GD-6.5AS	168±2	6.5" Heavy Duty CPLA Spoon	1000
Carton Size(cm)	20GP/CTN	40HQ/CTN	
34.0×19.0×25.0	1672	4149	



# 6.5" LIGHT DUTY CPLA CUTLERY



## 6.5" Light Duty CPLA Knife



ITEM #	Length (mm)	Description	PCS/CTN
GD-6.5AKL	166±2	6.5" Light Duty CPLA Knife	1000
Carton Size(cm)	20GP/CTN	40HQ/CTN	
34.0×18.3×18.0	2411	5982	

## 6.5" Light Duty CPLA Fork



ITEM #	Length (mm)	Description	PCS/CTN
GD-6.5AFL	167±2	6.5" Light Duty CPLA Fork	1000
Carton Size(cm)	20GP/CTN	40HQ/CTN	
35.5×19.5×19.0	2053	5094	



## 6.5" Light Duty CPLA Spoon



ITEM #	Length (mm)	Description	PCS/CTN
GD-6.5ASL	166±2	6.5" Light Duty CPLA Spoon	1000
Carton Size(cm)	20GP/CTN	40HQ/CTN	
34.0×19.0×22.0	1900	4714	





COMPOSTABLE



RENEWABLE RESOURCES



HOT FOOD FRIENDLY



COLD FOOD FRIENDLY

# CPLA TEA SPOON & COFFEE STIRRER

## 4" CPLA Tea Spoon



ITEM # GD-4ATS	Length (mm) 105±2	Description 4" CPLA Tea Spoon	PCS/CTN 2000
Carton Size(cm) 28.0×23.5×24.0	20GP/CTN 1710	40HQ/CTN 4243	



## 5" CPLA Coffee Stirrer with Spoon



ITEM # GD-5ACS-S	Length (mm) 131±2	Description 5" CPLA Coffee Stirrer with Spoon	PCS/CTN 3000
Carton Size(cm) 34.8×29.5×19.0	20GP/CTN 1384	40HQ/CTN 3435	

## 5" CPLA Coffee Stirrer



ITEM # GD-5ACS-R	Length (mm) 129±2	Description 5" CPLA Coffee Stirrer	PCS/CTN 3000
Carton Size(cm) 32.0×22.0×17.0	20GP/CTN 2256	40HQ/CTN 5598	



# PSM CUTLERY

Raw Material: PSM (Plant Starch Material)

**Product Characteristics:**

- Strong & Sturdy, Sleek & Stylish
- Heat Resistant Up to 105°C / 220°F
- Cold & Hot Food Friendly
- Made with about 70% Renewable Resources
- Reduce Energy Consumption & Carbon Footprint
- Available in Multiple Colors



# 7" PSM CUTLERY



## 7" PSM Knife



ITEM #	Length (mm)	Description	PCS/CTN
GD-7K	179±2	7" PSM Knife	1000
Carton Size(cm)	20GP/CTN 36.8×26.0×16.5	40HQ/CTN 1656	4110

## 7" PSM Fork



ITEM #	Length (mm)	Description	PCS/CTN
GD-7F	178±2	7" PSM Fork	1000
Carton Size(cm)	20GP/CTN 37.0×36.0×24.0	40HQ/CTN 845	2096



## 7" PSM Spoon



ITEM #	Length (mm)	Description	PCS/CTN
GD-7S	175±2	7" PSM Spoon	1000
Carton Size(cm)	20GP/CTN 35.5×34.5×20.5	40HQ/CTN 1075	2669





COMPOSTABLE



RENEWABLE RESOURCES



HOT FOOD FRIENDLY



COLD FOOD FRIENDLY

# 6" PSM CUTLERY



## 6" PSM Knife



ITEM # GD-6K	Length (mm) 150±2	Description 6" PSM Knife	PCS/CTN 1000
Carton Size(cm) 31.0×22.5×21.0	20GPCTN 1843	40HQ/CTN 4574	

## 6" PSM Fork



ITEM # GD-6F	Length (mm) 153±2	Description 6" PSM Fork	PCS/CTN 1000
Carton Size(cm) 34.5×24.5×26.5	20GP/CTN 1205	40HQ/CTN 2991	



## 6" PSM Spoon



ITEM # GD-6S	Length (mm) 148±2	Description 6" PSM Spoon	PCS/CTN 1000
Carton Size(cm) 34.5×26.5×26.0	20GP/CTN 1136	40HQ/CTN 2819	

## 6" PSM Spork



ITEM # GD-6C	Length (mm) 147±2	Description 6" PSM Spork	PCS/CTN 1000
Carton Size(cm) 32.0×25.0×27.0	20GP/CTN 1250	40HQ/CTN 3102	



# COMPOSTABLE



**Compostable  
PLA Straw**

## PLA STRAW



### ■ Product Characteristics:

- Made from Natural & Sustainable Resource
- 100% Compostable & Biodegradable
- Heat Resistant up to 45°C / 113°F
- Standard Diameters: 5mm, 6mm, 7mm, etc.
- Length Tailoring to Customer Needs
- Multiple Colors Available



### ■ Cutlery Kits

We offer various cutlery kits as per the requirements of the customers. You can choose from any of our stock components and specify the desired combination of items.

### ■ You Name It, We Pack It!

- Knife + Fork + Spoon
- Knife + Fork + Spoon + Napkin
- Knife + Fork + Napkin
- Knife + Spoon + Napkin
- Knife + Fork + Spoon + Salt & Pepper

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Please contact our sales for more details.

certified compostable



**COMPOSTABLE  
IN INDUSTRIAL FACILITIES**

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compostable  
7P0331



## ■ Custom Products

We have an elite R & D team for in-house design and prototype development. Our rich industrial experience and expertise will help you to create the desired products to meet the specific market demands.

Differentiate your products and advertise your brand by adding a customized embossment to your cutlery. Embossment is available on our entire cutlery product line.

Custom color is a good way to differentiate your products from your competitors'. For example, black cutlery looks more elegant and classy, therefore is great for high-end catering market.

Custom Colors -----

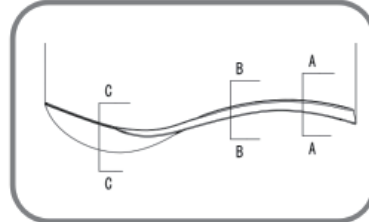
## ■ Custom Packaging

Custom retail packaging enables you to advertise your brand and penetrate into private label markets. We offer various options for the packaging bag – paper bag, bio-bag, PP bag, PE bag, etc. You can also have the products packed in color box with your brand name.

Custom Bulk Packaging(Carton Packaging) provides a great opportunity to advertise your brand while also providing critical product information to your customers.

Custom Bulk Packaging -----

Custom Design



Embossment





COMPOSTABLE



SUSTAINABLE



BIODEGRADABLE



Green Day

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